

Date: Friday, 01/08/2008 2:33:39 PM
User: Julie Leococq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BACK LEG ASSEMBLY
Job Number	: 40873 - 2	Part Number	: D3782045
Estimate Number	: 13323	Drawing Number	: D3782 REVA
P.O. Number	:	Project Number	: N/A
This Issue	: 01/08/2008 S.O. No. :	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: 31/07/2008 Type : SMALL /MED FAB	Due Date	: 08/08/2008
Previous Run	: 40306	Qty:	24 Um: Each
Written By	:		
Checked & Approved By	: <u>[Signature]</u>		
Comment	: Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

2.0	D37721	Back Leg
-----	--------	----------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
Back Leg
batch: 40989-2

FF 08/08/27

(8)

3.0	D37871	Foot
-----	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
Foot
batch: 41412, 40970

FF 08/08/27

(8)

4.0	D37641	Back Leg Fitting
-----	--------	------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
Back Leg Fitting
batch: B 40481 (4) B 40970 (4)

FF 08/08/27

(8)

5.0	D3773041	Headrest Assembly
-----	----------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)
Headrest Assembly
batch: B 40980

FF 08/08/27

(8)

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 40873

Part Number: D3782045

Job Number:



Seq. #: Machine Or Operation: Description:

6.0 D37861 Sleeve



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

Sleeve

batch:

40901 x 6
40318 x 2

FF 08/08/27

(8)

7.0 AN515A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

Bolt

batch:

M108880

FF 08/08/27

(8)

8.0 AN517A Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

Bolt

batch:

M108558

FF 08/08/27

(8)

9.0 AN45 15A EYE BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 24.0000 Each(s)

EYE BOLT

batch:

M109012

FF 08/08/27

(8)

10.0 AN415A Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 48.0000 Each(s)

Bolt

batch:

M108077

FF 08/08/27

(8)

11.0 AN960JD516 Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total: 120.0000 Each(s)

Washer

batch:

M108246

or (NAS1149D0568J)batch:

FF 08/08/27

(8)

12.0 AN960JD416 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 96.0000 Each(s)

Washer

batch:

M108161

or (NAS1149D0463J)batch:

FF 08/08/27

(8)

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BACK LEG ASSEMBLY

Job Number: 40873

Part Number: D3782045

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

MS21042L4

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total: 48.0000 Each(s)

Nut

batch: 7107499

FF 08/08/27

(8)

14.0

MS21042L5

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 72.0000 Each(s)

Nut

batch: M108471

FF 08/08/27

(8)

15.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/08/27

(8)

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/08/27 (8)

17.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: C-A

S 08/08/27

(8)

18.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

Job Completion



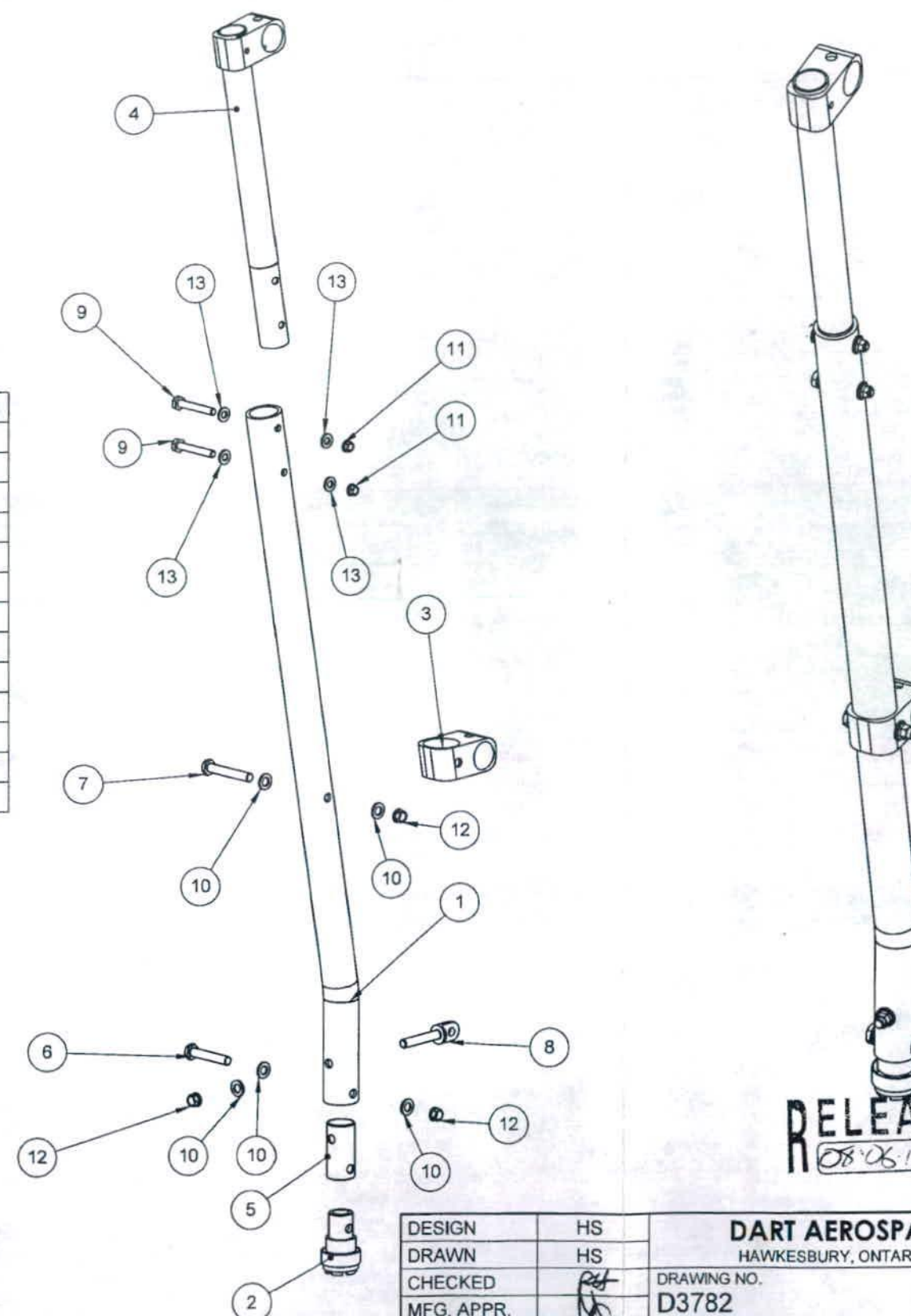
MF 08-08-27

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-045)
1	D3772-1	BACK LEG	1
2	D3787-1	FOOT	1
3	D3764-1	BACK LEG FITTING	1
4	D3773-041	HEAD REST ADAPTER ASSY	1
5	D3786-1	SLEEVE	1
6	AN5-15A	BOLT	1
7	AN5-17A	BOLT	1
8	AN45-15A	EYE BOLT	1
9	AN4-15A	BOLT	2
10	NAS1149D0568J	WASHER (AN960JD516)	5
11	MS21042L4	NUT	2
12	MS21042L5	NUT	3
13	NAS1149D0463J	WASHER (AN960JD416)	4

D3782-045 BACK LEG ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 4.71 lbs



DESIGN	HS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	HS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3782	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		LEG ASSEMBLY	NTS
DATE	08.06.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

RELEASED
08/06/15

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **4087B**

